



PART NUMBER

PFR3-732

DESCRIPTION

REAR SUBFRAME REAR MOUNTING BUSH

INSTALLATION GUIDE

Contents (parts per pack):

- | | |
|-----------------------------|---------------------------|
| 2 x Polyurethane A bushes | 2 x Polyurethane B bushes |
| 2 x Stainless steel sleeves | 4 x Steel washers/rings |
| 2 x Powerflex washers | 1 x Grease |

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
 - all safety precautions adhered to;
 - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



Fitting Instructions:

1. Remove the original bushes from subframe.
2. Clean any dirt and corrosion from the bores in the subframe. Make sure to remove any sharp edges from the bore.
3. Fit steel washer/rings to polyurethane bushes so that they sit flush against the underside lip.
4. Fit polyurethane A bush into bores of the subframe on the topside.
5. Fit polyurethane B bush into bores of the subframe on the bottom.
6. Apply supplied grease into bore of the bush and around top faces.
7. Fit stainless steel sleeve into bush.
8. Place steel Powerflex washer flush against polyurethane B bush face (bottom bush).
9. Tension all hardware to manufacturers recommended torque settings.

Figure 1: Assembly View

